

#### (ASX:ABX)

# **Delivering Materials for a Cleaner Future**

31 January 2024

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Prices for aluminium fluoride (AIF<sub>3</sub>) were sourced from Asian Metals, China Customs and verified by comparison with prices from Bloomberg. The price actually achieved will depend upon market conditions at the time of sale.

#### **Competent Person Statement**

The information in this report that relate to Exploration Information and Mineral Resources are based on information compiled by Ian Levy who is a member of The Australasian Institute of Mining and Metallurgy and the Australian Institute of Geoscientists. Mr Levy is a qualified geologist and a director of ABx Group Limited.

Mr Levy has sufficient experience, which is relevant to the style of mineralisation and type of deposit under consideration and to the activity, which he is undertaking to qualify as a Competent Person as defined in the 2012 Edition of the Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves. Mr Levy has consented in writing to the inclusion in this report of the Exploration Information in the form and context in which it appears.



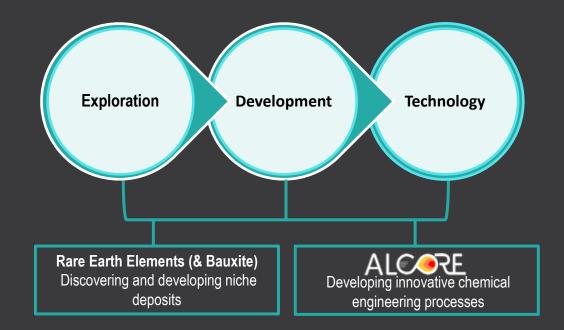


#### **Delivering materials for a cleaner future**

- Creation of an ionic adsorption clay rare earth project in northern Tasmania
- Establishment of a plant to produce hydrogen fluoride and aluminium fluoride from recycled industrial waste, to replace imports (ALCORE)

#### Legacy business

• Mining and enhancing bauxite resources for cement, aluminium and fertiliser production





# **Board of Directors**

#### Hon Paul Lennon AO (Chair)



- Premier of Tasmania 2004-2008
- Deputy Premier and Minister for Infrastructure, Energy & Resources 1998-2004
- Principal Paramul Pty Ltd 2009-

#### Dr Mark Cooksey (Managing Director and CEO)

- More than 20 years with Rio Tinto and CSIRO
- Worked closely with aluminium and other metal industries
- Significant experience in commercialising new technologies and processes
- PhD in Chemical & Materials Engineering

#### lan Levy (Director)



- 30 years of senior management and geological experience with multiple commodities, including at WMC and Pancontinental Mining
- Previously CEO of Allegiance Mining and Director of Gloucester Coal
- Member of JORC for 11 years (4 years as Vice Chairman) and Federal President, Australian Institute of Geoscientists

#### Ken Boundy (Non-Executive Director)



- 20 years leading companies and divisions in wine, food, building materials and tourism industries
- Chair and Non-Executive on 21 private and public boards
- Executive experience in corporate development, M&A and marketing





### **Corporate Overview**

ASX code: **ABX** 



#### **Resources: 52 million tonnes rare earths and 130 million tonnes bauxite**



### ESG

- ABx Group has commenced disclosing environmental, social, and governance (ESG) metrics, using the internationally accepted Stakeholder Capitalism Metrics developed by the World Economic Forum
- ABx Group has subscribed to Socialsuite's reporting platform to assist with monitoring and disclosing progress<sup>1</sup>
- It is intended to Announcement a baseline ESG disclosure report during the December quarter



<sup>1</sup> ABX ASX Announcement, 12 October 2023



### Segments



#### Rare earth discoveries in northern Tasmania

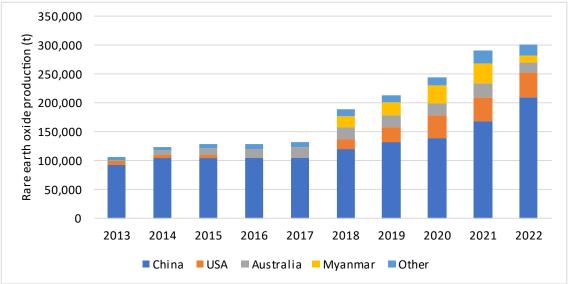
ALCORE Aluminium fluoride production technology

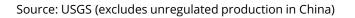
### Bauxite operations in Queensland and Tasmania

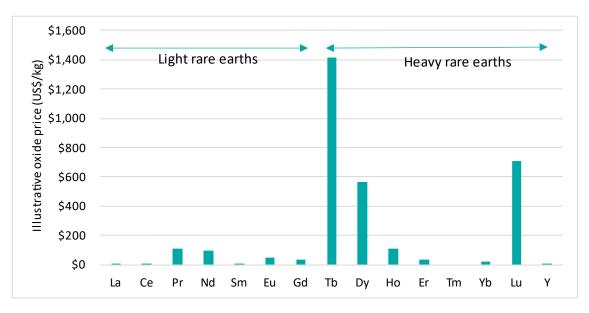


### Rare earth elements (REE) market

- 15+ rare earth elements (REEs) used in wide variety of applications, with demand growing rapidly
- China dominates rare earths markets
- Prices of different rare earths vary significantly because:
  - Proportions of supply do not match proportions of demand
  - Rare earths difficult to substitute



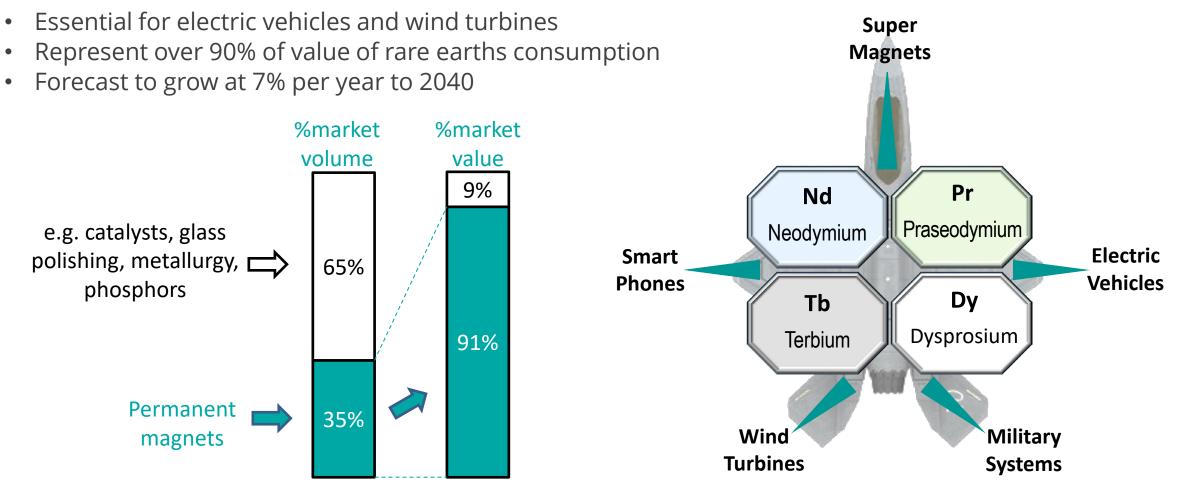




Source: NI 43-101 Technical Report: Prelim. Economic Assessment for Penco Module Project, 2021



### **Permanent magnet rare earths (PREE)**

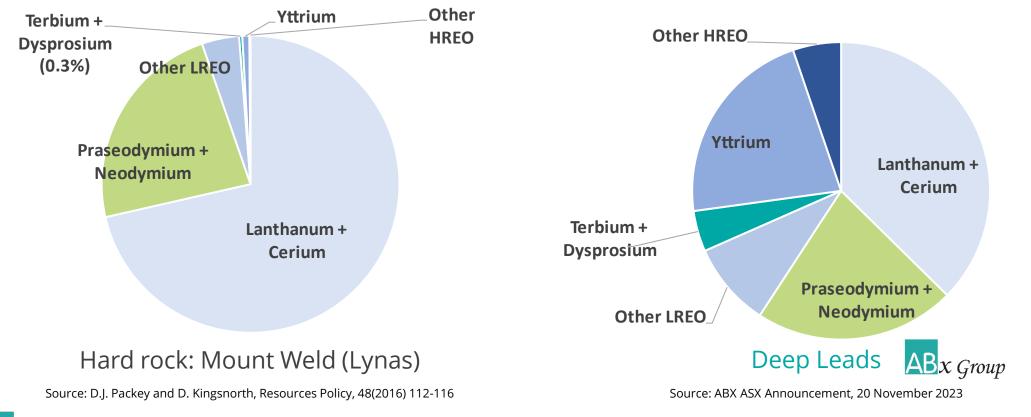


Source: Rare Earth Industry Association (https://www.global-reia.org/about-rare-earth/)



## **Character of a clay-hosted rare earth deposit**

- Exist on a spectrum from 'REE mineral'-clay mixtures to REE-ions adsorbed on/in clays
- Higher contained value than most hard rock deposits due to high (relative) heavy rare earth content





# **Requirements for an ionic clay rare earth project**

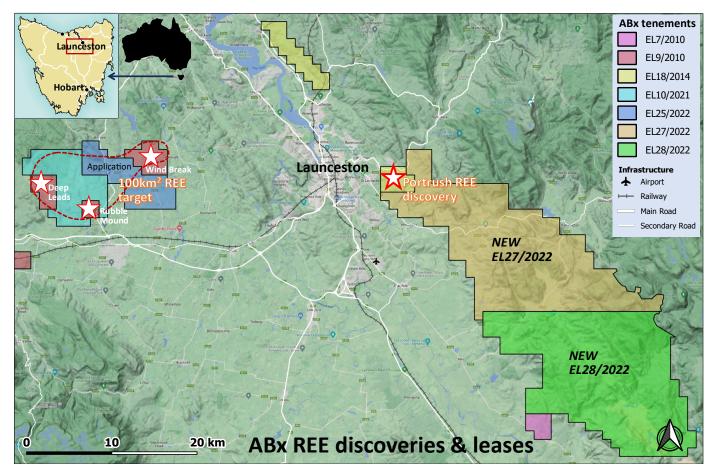
Feature	Aspects			
Mineral Resource	Size, grade, strip ratio, radionuclides			
Process	Reagent consumption, yield, product quality			
Infrastructure	Transport, energy, water			
Jurisdiction	Regulatory approval, community support, government support, supply chain security			
Resources	People, finance, intellectual property, partnerships			



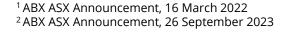
## ABx rare earth discoveries in Tasmania

ABx is the first company to discover rare earths in Tasmania

- Four discoveries spanning 100 km<sup>2 (1)</sup>
- Newly granted tenements add >482 km<sup>2</sup> <sup>(2)</sup>



Source: ABX ASX Announcement, 27 September 2023





### **Rare Earths Resource Estimate**

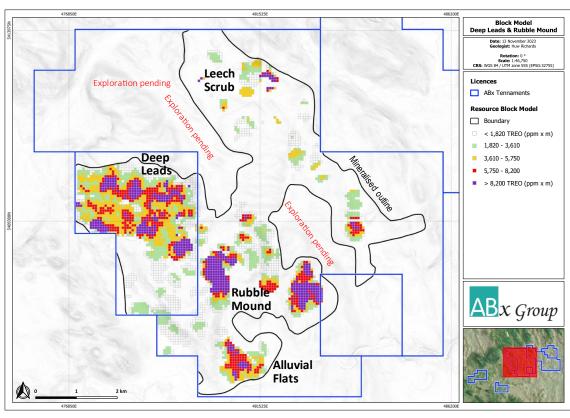
- Most recent upgrade to 52 Mt announced late 2023<sup>1</sup>
- Over 10-fold increase in 12 months

Size	Cut-off (ppm	Mean TREO	Mean TREO-	DyTb <sup>3</sup>
	TREO-CeO <sub>2</sub> )	(ppm)	CeO <sub>2</sub> (ppm)	(%TREO)
52 Mt <sup>2</sup>	350	817	633	4.4%

Holes	Metres drilled	Metres assayed	From	To
drilled	(m)	(m)	(m)	(m)
407	3,841	2,343	4.3	12.0

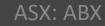
# Resource based on only 39% of identified mineralised outline

<sup>1</sup>ABX ASX Announcement, 20 November 2023 <sup>2</sup>45 Mt inferred and 7 Mt indicated <sup>3</sup>DyTb =  $Dy_2O_3 + Tb_4O_7$ 

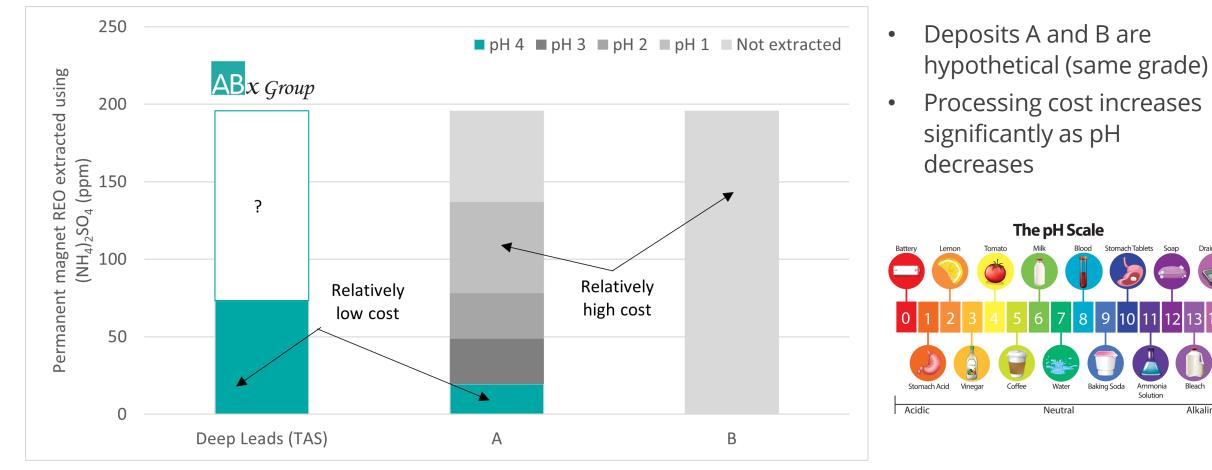


Source: ABX ASX Announcement, 20 November 2023





### **Extraction: not all clays are created equal** pH is king



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Solution

Soap

Drain Cleane

Alkaline

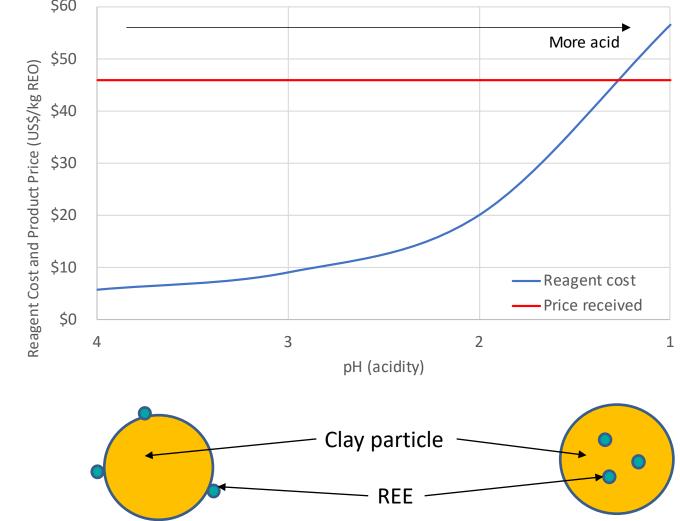
Permanent magnet REO =  $Pr_6O_{11} + Nd_2O_3 + Tb_4O_7 + Dy_2O_3$ 

Source: ABX ASX Announcement, 2 February 2023



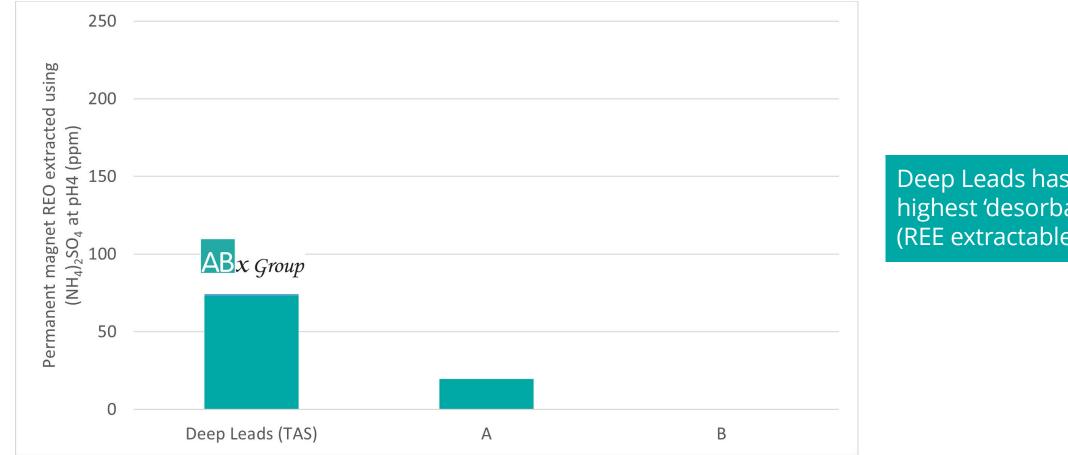
# Not all clays are created equal pH is king

- Charts shows <u>indicative</u> reagent cost and product prices, based on published data
- As pH decreases, reagent cost alone can be higher than product price
  - Position on cost curve heavily dependent on pH required to achieve significant extraction
  - There is a threshold pH below which the production cost is likely to be higher than revenue





### Not all clays are created equal 'Desorbable grade' varies enormously



Deep Leads has the highest 'desorbable grade' (REE extractable at pH 4)

Permanent magnet REO =  $Pr_6O_{11} + Nd_2O_3 + Tb_4O_7 + Dy_2O_3$ 



# Infrastructure

### Transport

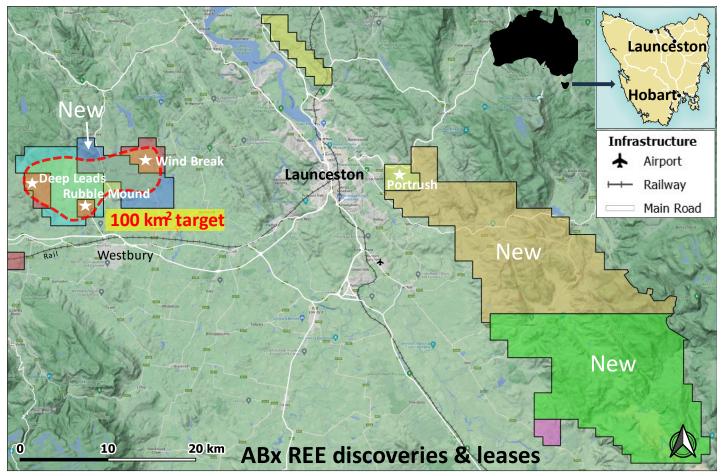
- <20 km to major highway
- <100 km to deepwater Bell Bay port

### Labour

- <50 km to Launceston (pop 65,000)</li>
   Water
- High availability in Tasmania

### Energy

Close to major transmission lines



Source: ABX ASX Announcement, 27 September 2023



# Jurisdiction

### Australia

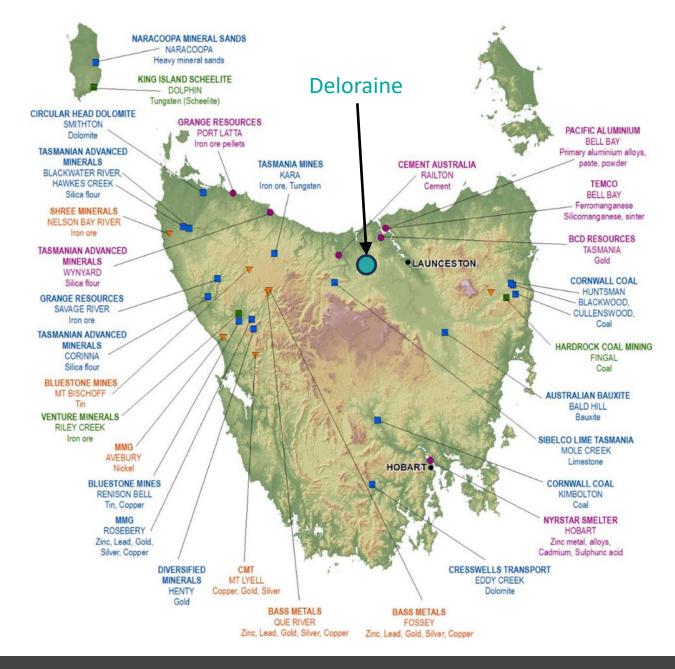
- NATO partner
- Major mining jurisdiction

### Tasmania

- Extensive mining history: tin, copper, zinc, lead, gold
- Supportive regulatory environment

### **Deloraine region**

Mostly commercial forest plantations





### Resources People

- High calibre geologists and engineers, with experience in resource development, process development, and production
- ABx active in Tasmania since 2010
  - Excellent reputation with landholders, regulators and government
  - Mined bauxite 2015 to 2020, now fully rehabilitated
  - Mine lease application in progress for second bauxite mine

#### lan Levy (geology)



- 30 years of senior management and geological experience with multiple commodities, including at WMC
- Previously CEO of Allegiance Mining and Director of Gloucester Coal
- Member of JORC for 11 years (4 years as Vice Chairman) and Federal President, Australian Institute of Geoscientists

#### Dr Mark Cooksey (chemical engineering)



- More than 20 years with Rio Tinto and CSIRO
- Significant experience in developing and commercialising new processes in minerals and metals industry
- PhD in Chemical & Materials Engineering

#### Dr Daniel Jewell (chemical engineering)



- 15 years in senior technical roles including at the University of Cambridge, CSIRO, and in industry
- Strong focus on extractive scale-up technologies for metal production for titanium, magnesium, & lithium
- PhD in Chemical Engineering



### **Requirements for an ionic clay rare earth project** ABx strengths

Feature	ABx
Mineral Resource	<ul> <li>52 Mt with good prospects for growth</li> <li>800 ppm TREO with high proportion of DyTb</li> <li>Low strip ratio</li> </ul>
Process	• pH4: low cost
Infrastructure	<ul> <li>Close to all major infrastructure, with good access to water</li> </ul>
Jurisdiction	Mining-friendly region, in NATO partner country
Resources	High calibre people, with strong partnerships



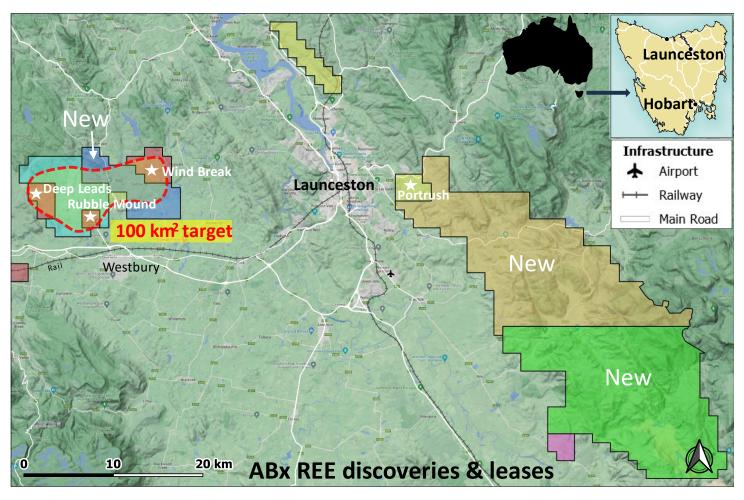
### **ABx rare earths strategy**

#### Strategy

- Rapidly develop low-cost production of mixed rare earth carbonate
- We operate only where welcomed

#### Plan

- Further investigations of metallurgical processing steps and conditions
- Estimate CAPEX and OPEX
- Deepen engagement with potential customers
- Enhance ABx's exploration technology to find more rare earths
- Further drilling campaigns



Source: ABX ASX Announcement, 27 September 2023



### Segments



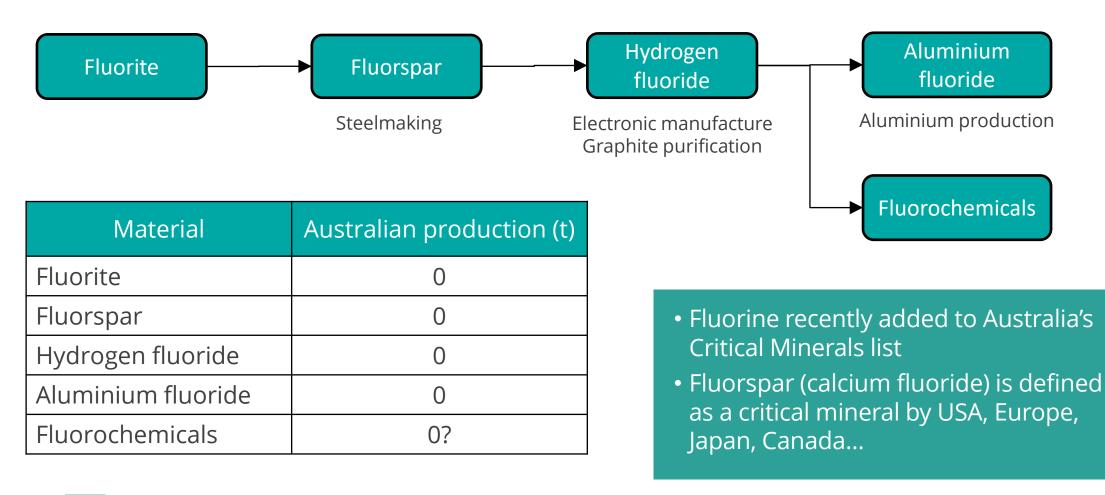
Rare earth discoveries in northern Tasmania

ALCORE Aluminium fluoride production technology

#### Bauxite operations in Queensland and Tasmania



### Fluorine value chain

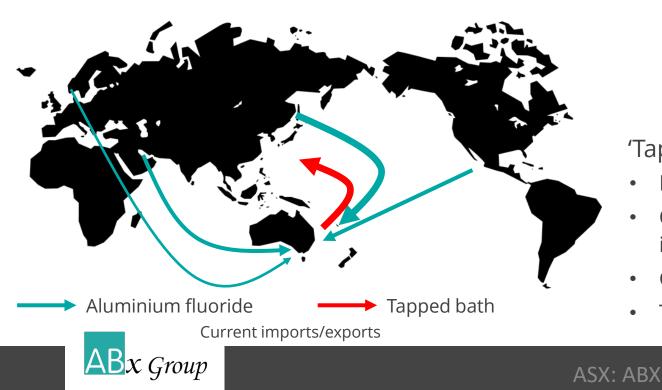




# Aluminium fluoride from aluminium smelter waste

Aluminium fluoride (AIF<sub>3</sub>): essential for aluminium smelting

- 1.2 million tonnes produced globally per year worth US\$1.5 billion (US\$1,000-1,800 per tonne)
- 50% produced in China, mainly for Chinese smelters
- Australia imports 100% of requirements, mostly from China



- Traditionally produced from high-cost fluorspar and alumina trihydrate
- Achievable specification product purity risk is low
- Mature market dozens of customers globally

'Tapped bath': an aluminium smelter waste

- Fluorine is lost from smelter in 'tapped bath'
- Only attractive market is new smelter construction; none in Australia
- Global market for tapped bath has moved into oversupply
- Tapped bath is a low-cost source of fluorine

# ALEAR Process to produce aluminium fluoride

• Exemplary illustration of circular economy

- ABx's 83%-owned refining technology subsidiary
- Developing processes to produce aluminium fluoride using<sup>1</sup>:
  - Fluorine from tapped bath (an aluminium smelter waste)
  - Aluminium from dross (an aluminium smelter waste) or bauxite



<sup>1</sup>ABX ASX Announcement, 7 June 2022



### ALE Process economics

- Based on long term aluminium fluoride prices and exchange rates, and estimated costs
- For 20,000 t/y aluminium fluoride (80% of Australian demand)
- Attractive margins under all scenarios

Aluminium source	Scenario	AlF <sub>3</sub> price (US\$/t)	FX rate USD:AUD	AlF <sub>3</sub> price (A\$/t)	Estimated operating cost (A\$/t AlF <sub>3</sub> )	Estimated operating margin* (A\$/t AlF <sub>3</sub> )	Estimated EBITDA* (A\$m)
Aluminium hydroxide	Baseline	\$1,220	0.75	\$1,630	\$1,250	\$730	\$15m
Dross	Baseline	\$1,220	0.75	\$1,630	\$1,050	\$930	\$19m
Aluminium hydroxide	Optimistic	\$1,400	0.70	\$2,000	\$930	\$1,450	\$29m
Dross	Optimistic	\$1,400	0.70	\$2,000	\$770	\$1,600	\$32m

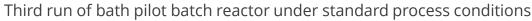
\*Includes revenue from co-products



# ALEORE Technical progress

- Critical processing steps have been demonstrated in laboratory<sup>1</sup>
- Bath pilot batch reactor commissioned<sup>2</sup>, with positive early results<sup>3</sup>
- For continuous pilot plant, technical requirements for oleum production module and bath reactor module finalised with two international suppliers<sup>4</sup>

<sup>1</sup>ABX ASX Announcement, 24 October 2022 <sup>2</sup>ABX ASX Announcement, 8 November 2023 <sup>3</sup>ABX ASX Announcement, 13 December 2023 <sup>4</sup>ABX Quarterly Report to 30 September 2023, 31 October 2023

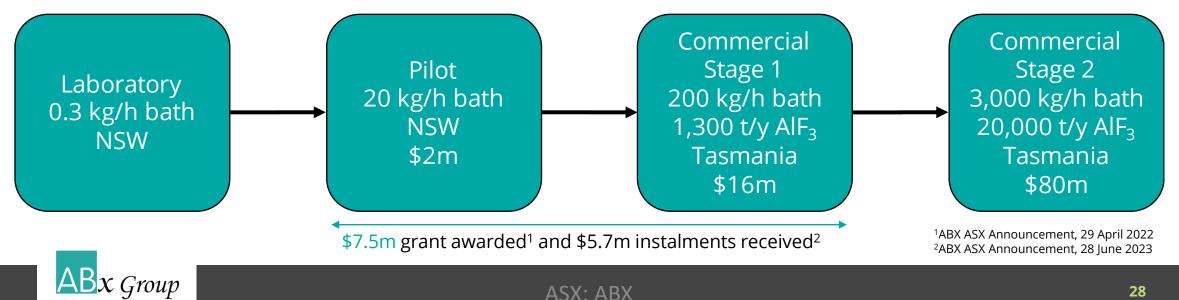




### ALEORE Process scale-up

- Rigorous scale-up to reduce technical risk
- First aluminium fluoride plant planned for Bell Bay, Tasmania, near existing hydro-powered aluminium smelter. Planned production 20,000 t/y
- High potential for plants in other major aluminium smelting regions
- Potential expansion into other markets, including fluorine chemicals







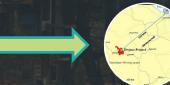
Reactor	Purpose	Status
Bath pilot batch reactor	<ul> <li>Confirm preferred reactor design</li> <li>Demonstrate that can achieve high fluorine yield from bath</li> <li>Produce metal sulfate residue suitable for further process development</li> </ul>	Commissioned Oct 2023 Positive results
Bath continuous pilot plant	<ul> <li>Demonstrate quality of hydrogen fluoride produced at pilot scale</li> <li>Determine design and operating parameters for commercial plant</li> </ul>	Design and cost close to finalised







### Segments



Rare earth discoveries in northern Tasmania

ALCORE Aluminium fluoride production technology

Bauxite operations in Queensland and Tasmania



### **ABx bauxite operations**

# Sunrise Bauxite project



<sup>1</sup>ABX ASX Announcement, 28 February 2022 <sup>2</sup>ABX Quarterly Report to 31 December 2023, 31 January 2024

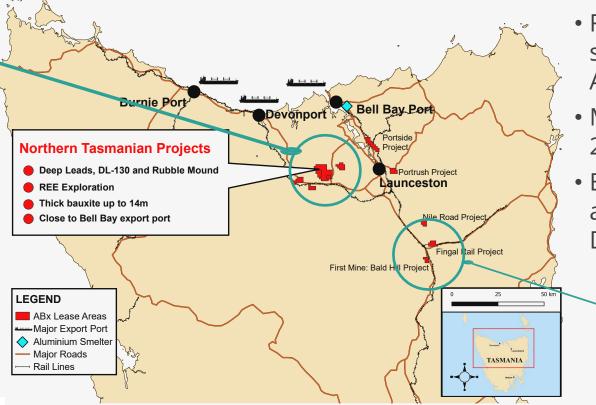
- 50:50 joint venture with Alumin Pty Ltd, an Australian special purpose vehicle company associated with our strategic marketing partner, Rawmin India<sup>1</sup>. ABx is operator
- Mining lease application on the Binjour deposit (37 million tonnes resource), 115km southwest of Bundaberg Port.
- Alumin will contribute up to \$18m (for 49.9% equity), which is anticipated to fund mine and port development
- Environmental studies at the mine and port sites are being planned for Q1, 2024<sup>2</sup>
- Production planned to commence H2 2025
- Full production anticipated to be 1.5 mt/y



### **ABx bauxite operations**

### Northern Tasmania

 ✓ Environmental Effects Report for DL130 reviewed by EPA<sup>1</sup>



- Five-year cement-grade bauxite supply agreement signed with Adelaide Brighton Cement Limited<sup>1</sup>
- Mining planned to commence in Q3 2024<sup>2</sup>
- Bauxite mining at DL130 may accelerate development of the Deep Leads REE discovery

 ✓ First mine at Bald Hill fully rehabilitated

<sup>1</sup>ABX ASX Announcement, 11 September 2023 <sup>2</sup>ABX Quarterly Report to 31 December 2023, 31 January 2024



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